

FIG. 1

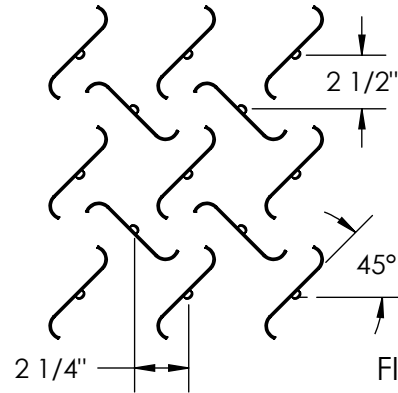


FIG. 2

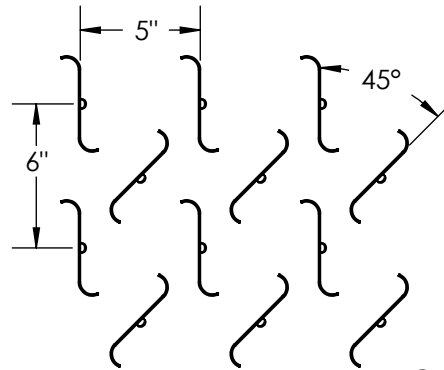


FIG. 3

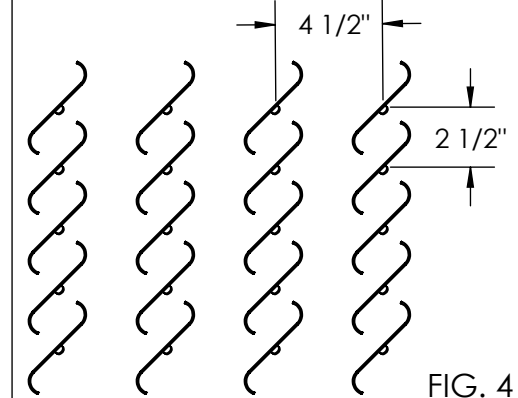


FIG. 4

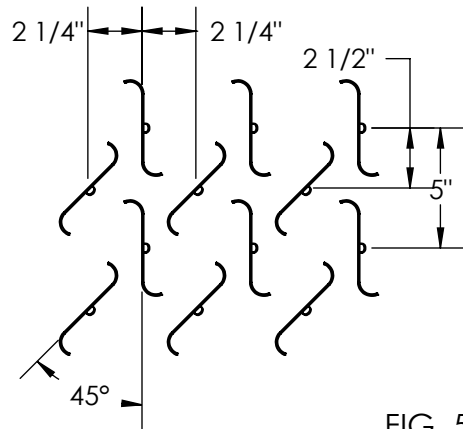


FIG. 5

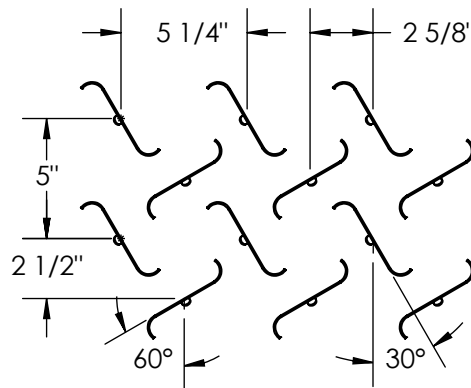


FIG. 6

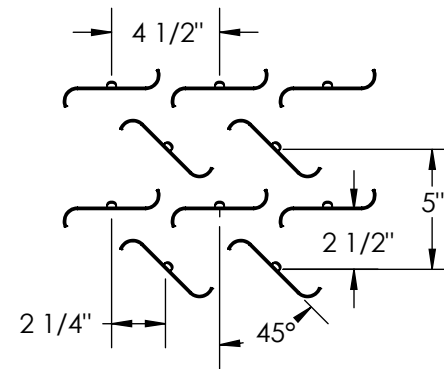


FIG. 7

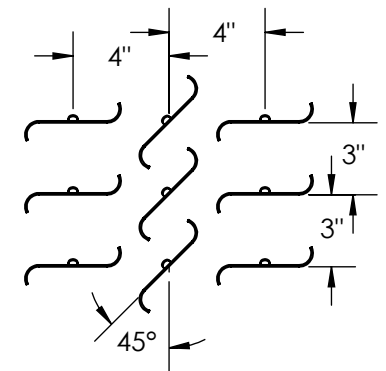


FIG. 8

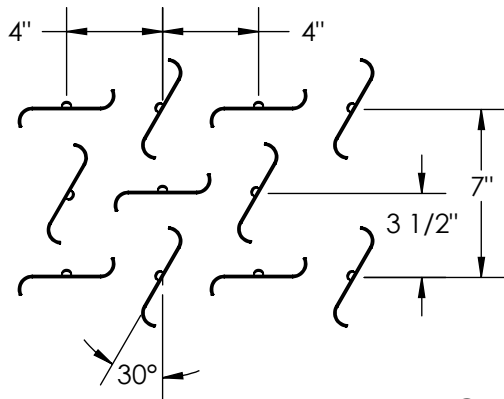


FIG. 9

**NOTE: SEE END USER SPECIFICATION
FOR WELD PATTERNS AND DETAILS.**

S-ANCHOR
PATTERNS

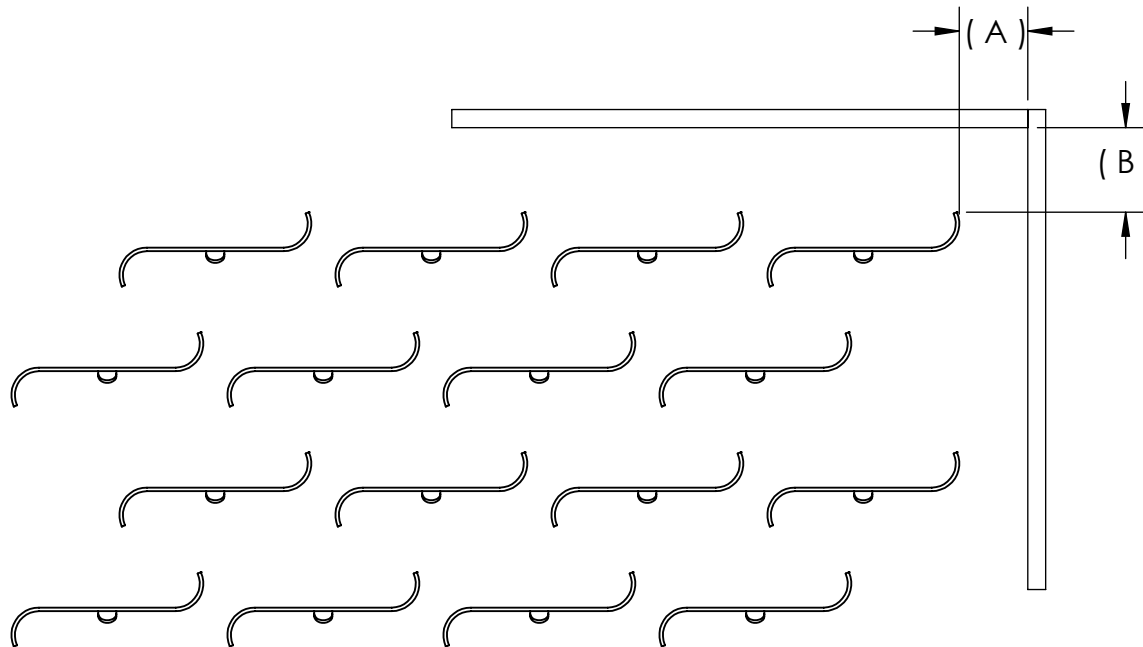
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ANCHOR DIMENSION TABLE

A=	B=	C=	D=	E=	F=	G=	H=	I=	J=	K=

FLOW



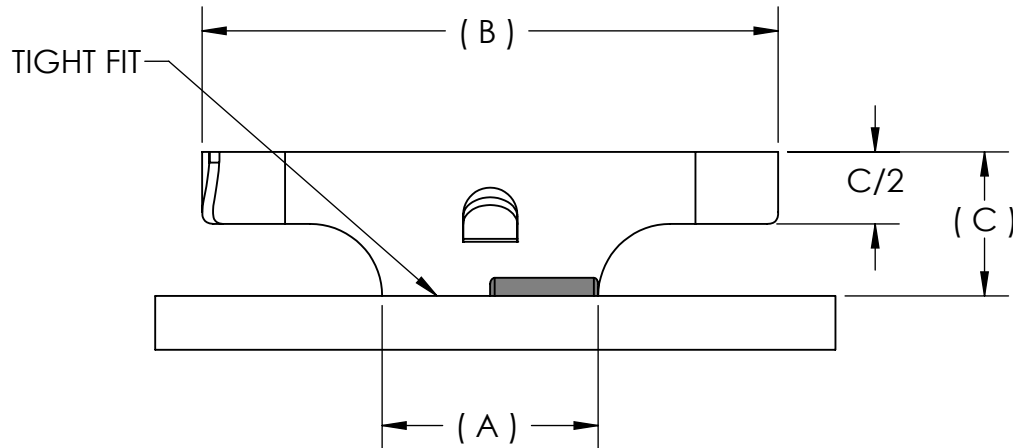
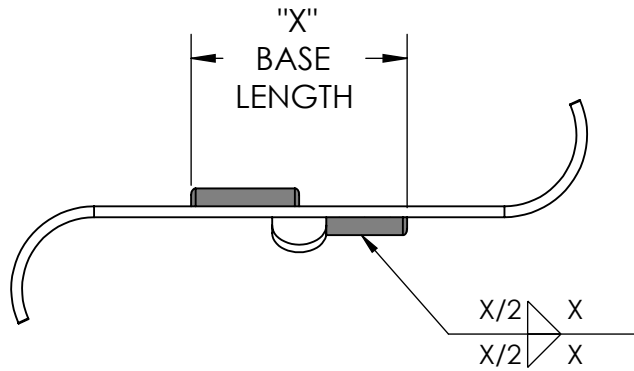
**NOTE: SEE END USER SPECIFICATION FOR
WELD PATTERN AND DETAILS.**

S-ANCHOR
EDGE SPACING

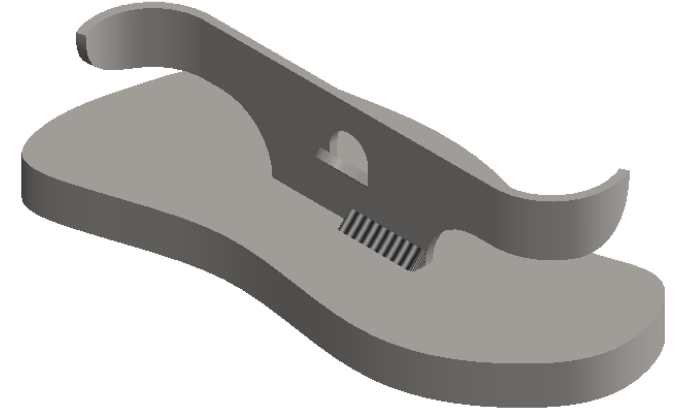


ANCHOR DIMENSION TABLE

A=	B=	C=	D=	E=	F=	G=	H=	I=	J=	K=



**NOTE: SEE END USER SPECIFICATION
FOR WELD PATTERN AND DETAILS.**



S-ANCHOR
WELD DETAIL